





General Introduction

LAYANA Co. is an ISO9001 approved manufacturer of cutlery in Taiwan. Since our founding in 1982, Layana Co. has specialized in progressive dies, stampings, plastic insert moldings & sub-assemblies. We have been manufacturing premium products, including cutlery and metal parts, with fruitful help of these technologies and dedicated staff. Customer satisfaction is our top priority. In addition, our outstanding capabilities also strengthen the OEM ability by providing complete solution packages. Layana Co. is fully capable to take your project from primarycutlery design to final packaging with paramount efficiency.

We pride ourselves on offering customers not only competitive prices but also superb products. Our slogaw is "Exceed Customer Expectations". Feel free to browse our website, and contact with our dependable staff if you have any question or comment



ISO 9001 Qualifide by TUV.



ISO 9001 Qualifide by SGS



SGS Dishwasher Safe



Department of Health Executive.

Quality of LAYANA Cutlery is guaranteed by:

- Pass the quality management system of TUV ISO 9001.
- Flatware wuth the regulations of food sanitation by Department of health executive Yuan Republic of China.
- Pass the non-detected cadmium testing by SGS Taiwan Ltd. Laboratory testing center.
- With LFGB regulations of German food sanitation by TUV testing.
- With the ITS regulations of Italian food sanitation.
- With the TUV dishwashing resistance testing by SGS Taiwan Ltd. Laboratory testing center.
- Pass the SGS dishwashing resistance testing by SGS Taiwan Ltd. Laboratory testing center.
- Certified the stainless steel with the Chromium content > 13%, by SGS Taiwan Ltd . Laboratory testing center.
- The Certificated of food grade material
- LAYANA retains all designs with patent. Transigressors will obtain a severe judgment by legal Procedure.



WORLDSTAR AWARD FOR PACKAGING EXCELLENCE SECRET GARDEN SERIES 2002



OR PACKAGING EXCELLENCE
SARDEN SERIES 2002 TAIWAN PACKAGING STAR 2002





All handles of LAYANA Cutlery are made of food grade material and each metal pass resistance to breakage values testing and tensile strength of the cutlery testing. The analysis reports as below:

Raw Material Proof :
Food grade of color powder and plastic material
Non-inferior material.

Resistance to Breakage Values :

LAYANA : 22.15 kgf Competitors : 8 kgf

Tensile Strength of the Cutlery:

LAYANA : 117.26 kgf Competitors : 8 kgf







02

Worldwide Patents



-Classical Series-

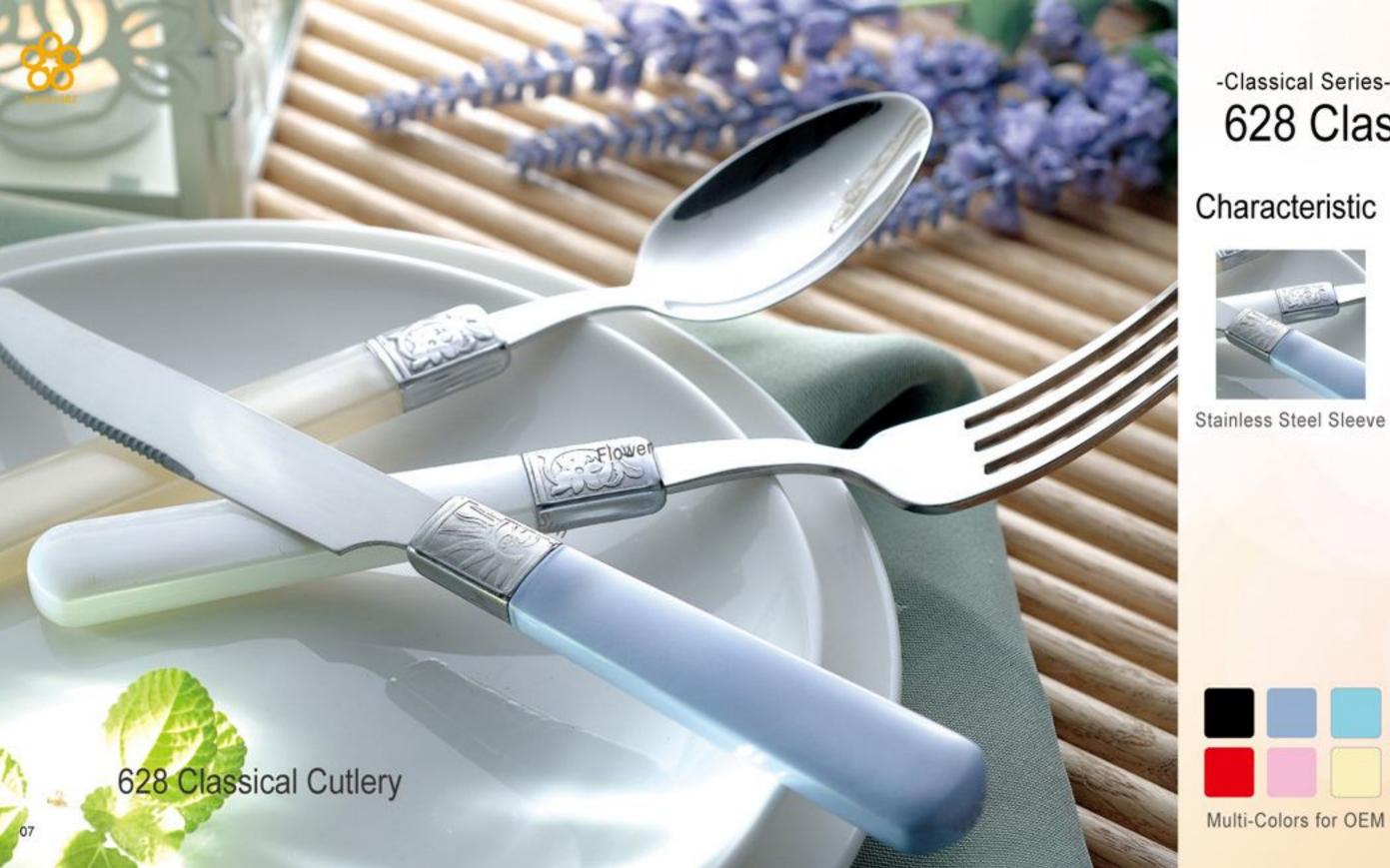
320 High-Tech Cutlery Set

#320 high-tech series is based on classic technique of 3 layers combined cutlery to do the further improvement. All metal parts adopt stainless steel material, and handle is used ABS food grade plastic. In addition, the rivets are taken injection technique, and this creation solutes come- off problem. Via complex manufacture process and continuous improvement, making it has light and handy advantages. It also makes the cutlery be the best choice as premium gifts.

Characteristic Stainless Steel Sleeve Stainless Steel Rivet Multi-Colors for OEM

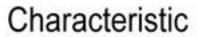






-Classical Series-

628 Classical Cutlery Set





Stainless Steel Sleeve



Cheese Knife



-Double Injection Service-

270 POP Cutlery 272 Stripy Cutlery 276 Cow Cutlery 280 Dot Cutlery





-Double Injection Series-

272 Stripy Cutlery Set

Characteristic



STAINLESS STEEL SLEEVE



Double Injection



Multi-Colors for OEM





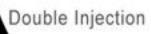
-Double Injection Series-

276 Cow Cutlery Set

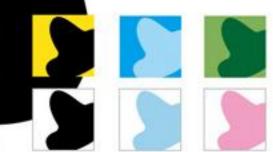
Characteristic



STAINLESS STEEL SLEEVE







Multi-Colors for OEM





-Double Injection Service-

280 Dot Cutlery Set

Characteristic



STAINLESS STEEL





Multi-Colors for OEM (More than 80 Colors)



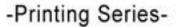
4Pcs Cutlery Set Window Box





16





230 Picture Injected Cutlery Set

230 picture injected cutlery set adopts injection technique to inject a plastic flake with picture printed into the handle, and the material of handle is food grade K-resin material. The greatest advantage is water will not permeate into the handle. Besides, the picture can be based on customer's design to create the delighting and satisfying cutlery for use.

Characteristic





Picture Injection Multi-Designs for OEM



















































Child Set Packing





3Pcs Cutlery Set

Handle Color / Printing OEM Design

276 Cow Set

COWBOY BOX3 100 COMBONE 3Pcs Cow Set W/Drawer Box and Cow Doller







Cutlery Packing Series

Customer made / OEM / Window Box / PVC / PET



24Pcs Cutlery Set







Papper Tube









STAINLESS STEEL CARE

For preserving the beauty of your cutlery, observe some tips for care:

- After every usage clean your cutlery of gross leftovers never leave it dirty for a longer time.
- 2. Do not soak cutlery or leave it wet for some longer time.
 - When you clean cutlery in the dishwasher, put the pieces without sorting and with the handle down into the basket. You will avoid scratches by rinsing cutleries of different kind separately from one another.
 - 4. After the rinse cycle has been completed, take your cutlery out of the dishwasher as soon as possible and wipe it dry, if necessary. If this is not possible, please open the door of the dishwasher, so that the vapour can draw off and no dampness will accumulate.
 - We recommend running a rinse cycle with the empty dishwasher after refilling dishwasher salt.

